



Oceanic

Sauna + Steam

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All cabins are made in the UK



Oceanic is one of the UK's most experienced manufacturer of Saunas and Steam Rooms.

A family run business with our own factory in the West Midlands employing traditional crafts people we directly distribute our steam rooms and sauna cabins throughout Europe. Our Steam Generators and Sauna Heaters are sold worldwide.

The word “sauna” is an ancient Finnish word, however the ritual of sauna bathing has existed in every corner of the world for many hundreds of years and in a variety of different fashions. Nowadays we break them down into three categories: traditional Finnish saunas, infrared saunas, and steam rooms. Very early examples of the sauna are: the Finnish Smoke Sauna (savusaunas), the Mesoamerican Sweat Lodge (Temazcal), the Roman Thermae, the Turkish Hammam, and the Japanese Sentō. Historically using a sauna cabin was not only a bathing activity but also a social one, and that social aspect of sauna bathing is still a very prominent part of Nordic culture today.

The Traditional Finnish Sauna

Today most traditional Finish saunas use an electric heater with very dense Peridotite rocks placed on the heating elements. Before taking a sauna the cabin is heated for around 30 minutes allowing the air temperature to rise to 80°C or more and for the benches to become comfortably warm. At the same time the air is dried to a very low humidity of 10° or less. It is this very hot desert dry condition that gives rise to the unique sauna bathing experience. Splashing water onto the sauna rocks gives a short lived burst of extra humidity and the experience of the temperature rising very quickly to induce copious amounts of perspiration.

Use a spare room or convert a garage or loft, most models can be tailored to custom sizes and are available with full or partial glass front or sides. All cabins come complete with a full height safety glass door, benches, a traditional rock sauna heater, accessories, fittings, installation instructions and a user guide. Upgrades for sauna heater and digital controls are available for all sized models.

Constructed from only the finest quality timber sourced from trusted merchants, all of our cabins are designed for easy installation, no plumbing or drainage, plastering or building work, all that is required is a space that leaves a 25mm air gap all around the cabin and a suitable electrical power supply.

Oceanic

Domestic Cabins

The Oceanic range is available in celebration or deluxe option providing a choice in the timber used for the benches, back rests, head rests, floor mats and heater guard.

Celebration Specification

Our standard timber is a white spruce commonly used in traditional sauna cabins. This spruce has small knots dotted throughout the timber complimenting the panel claddings and is a popular choice for many of our customers. Celebration cabins come complete with wall mounted lamp and shade.

Deluxe Specification

Our deluxe Abachi timber comes from a tropical African tree. Abachi timber is particularly popular for use in sauna cabins due to its lack of splinters or resin, most particularly however its low heat retention makes it an ideal choice as the material stays cooler to the touch, reducing the need for use of towels in the cabin. Deluxe cabins come with recessed spotlights.

All of our Saunas are manufactured in the UK using kiln dried spruce sourced from managed forests certified by the FSC. All cabins come with an Oceanic Heater and full range of accessories.



Commercial Cabins

Light Duty Commercial saunas are supplied with a tanalised timber base frame to lift the cabin off the floor and protect against lying water. A double thickness framing to the benches cater for the load of extra bathers completed with a glass door and frame, the door is also available in a disabled access width.

Commercial and Domestic cabins are supplied direct and can be delivered to anywhere in Europe.

Heavy Duty Cabins

For commercial use above twenty hours a week we recommend our heavy duty range of Saunas with features developed to maximise efficiency and minimise maintenance.

High Ceiling

With an increased height it is possible to incorporate an extra layer of benches and the 1000mm door is suitable for disabled access.

Floor Standing Heater

All cabins come as standard with suitable heavy duty floor standing heater and heater guard.



Heat resistant panels

To avoid scorching of the timber panel behind the heater unit all heavy duty cabins are supplied with heat resistant panels. As an optional feature the panels can also be lined with a mosaic or split faced slate tiles.



Behind bench heater

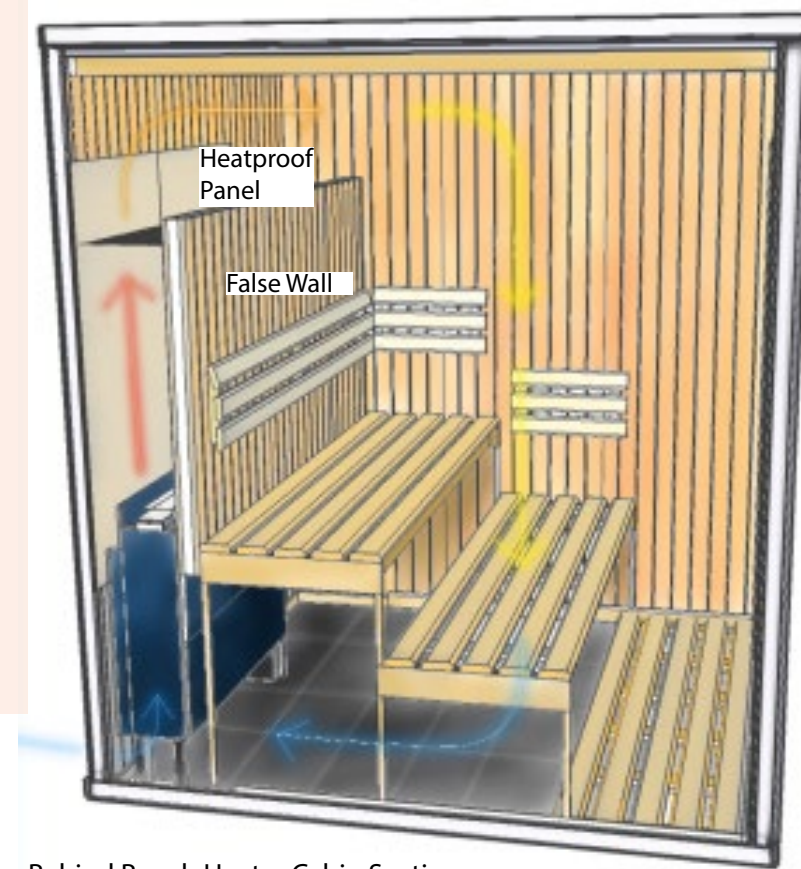
Available for all heavy duty cabins is the behind bench heater, wall mounted and located behind a false wall at the rear of the cabin.

Prolonging life of elements

A water dish and hose are fitted to the behind bench heater, distributing water evenly across the rocks and protecting the elements from direct contact with water which is a common cause of failure in commercially operated sauna heaters.

Safer use

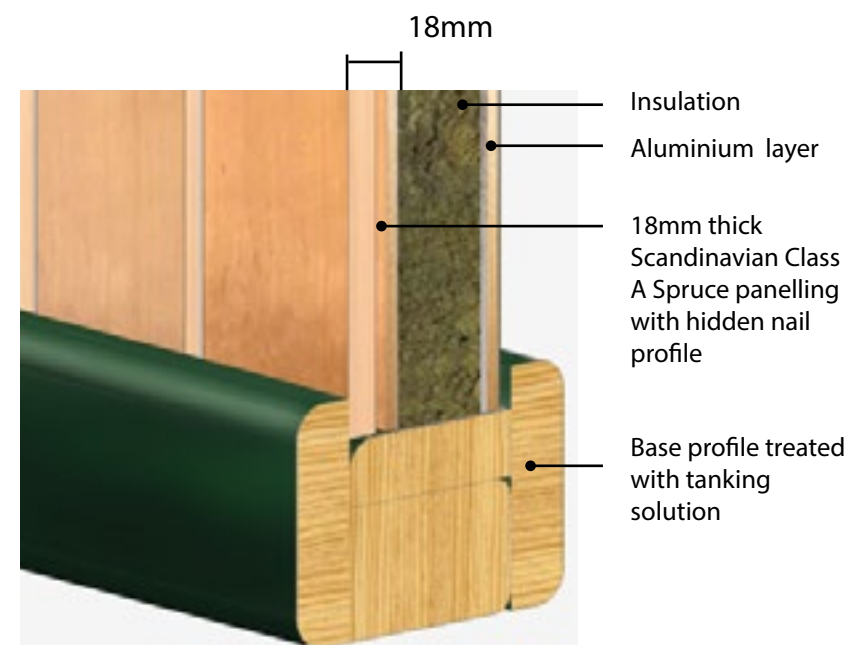
With the heater hidden behind a false wall any accidental injuries from contact with the hot surfaces are prevented.



Behind Bench Heater Cabin Section

Bench timber - Increased thickness

25mm thick Spruce timber is used in the heavy duty range to give more durable and stronger benches.



Double insulated wall panel

All wall panels are filled with Rockwool and lined with an aluminium sheet to provide two layers of insulation improving efficiency, reducing the energy requirements and prolonging the life of the heater. The base is treated with a water resistant tanking solution so that the cabin does not absorb water when the floors are cleaned with mop and bucket. The hidden nail profile of the knot free spruce panels creates a clean flawless internal finish to the cabin.

Saunarium - Combi Sauna & Steam

Discover your personal relaxation environment with the Saunarium experience.

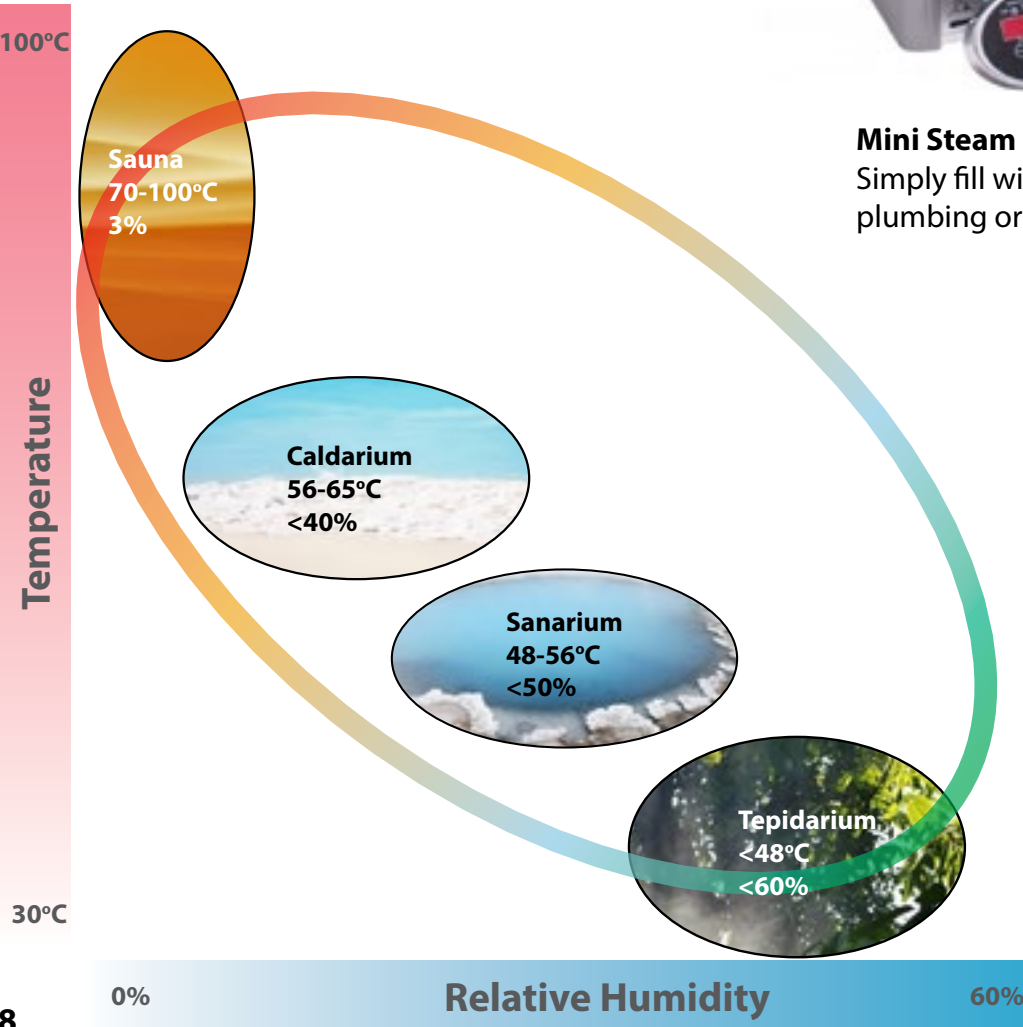
We each desire individual conditions for relaxing, revitalising and moments of well being. The new Oceanic Saunarium allows a traditional sauna experience to be transformed into four environments. With the press of a button you can change the climate from a Sauna to Caldarium, Saunarium, or Tepidarium. The temperature and humidity are adjusted automatically and can be fine tuned as required.

From a gentle and relaxing steam session to a more invigorating traditional sauna the saunarium cabin offers a bathing experience to suit your mood. The addition of your favourite essential oil will add yet another dimension to your pleasure.

One Room Four Climates

The intelligent control system allows the cabin to be transformed into from a soft steam bath to dry sauna by the simple push of a button. The precise temperature can be controlled within each environment if desired along with all the standard timing functions.

Whilst the Saunarium is a great way to unwind it also offers proven benefits to health. Regular use trains the cardiovascular system and enhances circulation which can help prevent colds, reduce high blood pressure and alleviate circulatory disorders whilst generally having a positive effect on the immune system. Our skin also enjoys the cleansing, purifying treatment as it is enriched with mineral and nutrients during a saunarium session.



Mini Steam Generator
Simply fill with water, requires no plumbing or drainage.

D1020 1 bathers 1250 x 730 x 1950mm	D1030 2 bathers 1860 x 730 x 1950mm	D1520 2 bathers 1250 x 1040 x 1950mm	D1525 2-3 bathers 1560 x 1040 x 1950mm	D2020 2 bathers 1250 x 1350 x 1950mm
D1530 2-3 bathers 1860 x 1040 x 1950mm	D2025 2-3 bathers 1560 x 1350 x 1950mm	D2525 2-3 bathers 1560 x 1660 x 1950mm	*Available as Saunarium	D2030 2-3 bathers 1860 x 1350 x 1950mm
D2035 3-4 bathers 2170 x 1350 x 1950mm	D2530 3-4 bathers 1860 x 1660 x 1950mm	D2535 3-5 bathers 2170 x 1660 x 1950mm		D2040 4-5 bathers 2480 x 1350 x 1950mm
D3030 3-5 bathers 1860 x 1960 x 1950mm	D2540 4-6 bathers 2480 x 1660 x 1950mm	D3035 4-7 bathers 2170 x 1960 x 1950mm	*Available as Saunarium	D3040 4-8 bathers 2480 x 1960 x 1950mm
HD3030 5 bathers 1883 x 2001 x 2220mm	HD3040 7 bathers 2498 x 2001 x 2220mm		HD3050 9 bathers 3113 x 2001 x 2220mm	
HD4040 12 bathers 2498 x 2616 x 2220mm	HD4050 14 bathers 3111 x 2616 x 2220mm			

Please see our price list or website for our full range of Traditional Saunas Cabins.

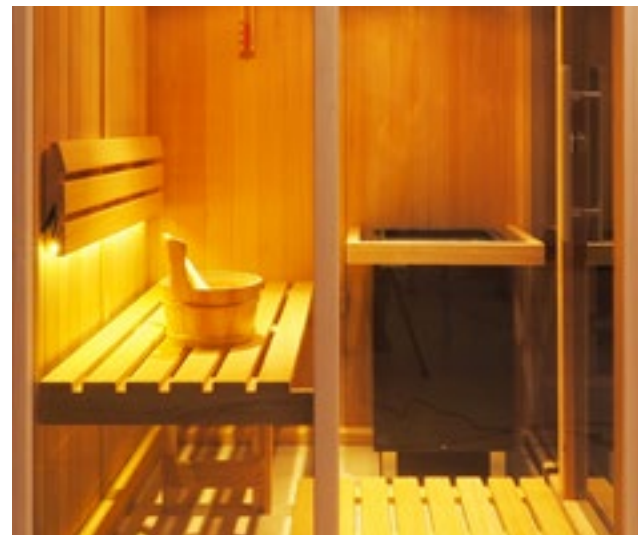
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Please see our price list or website for our full range of Traditional Saunas Cabins.

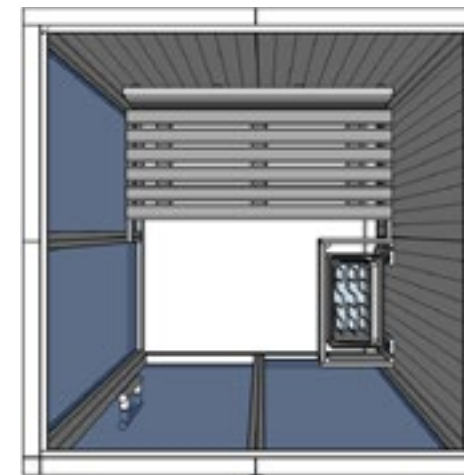
Vision Series

New Domestic Sauna Range

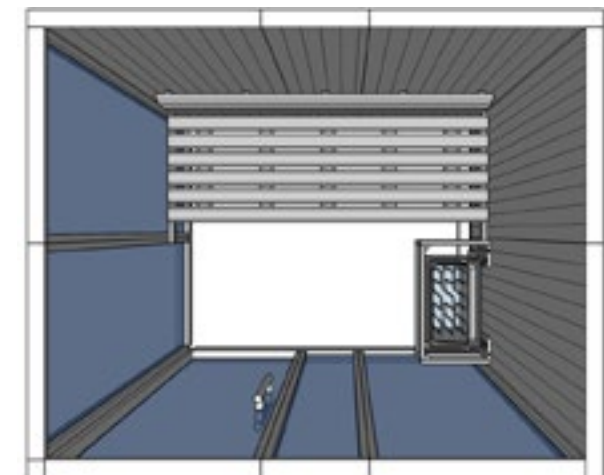
Our Brand New Vision Series offers a range of light and airy sauna cabins with the fronts and one of the sides constructed entirely of window panels. These modern saunas are equipped with our latest sauna heaters featuring built in digital controls as well as up to date LED strip lighting to compliment that contemporary feel.



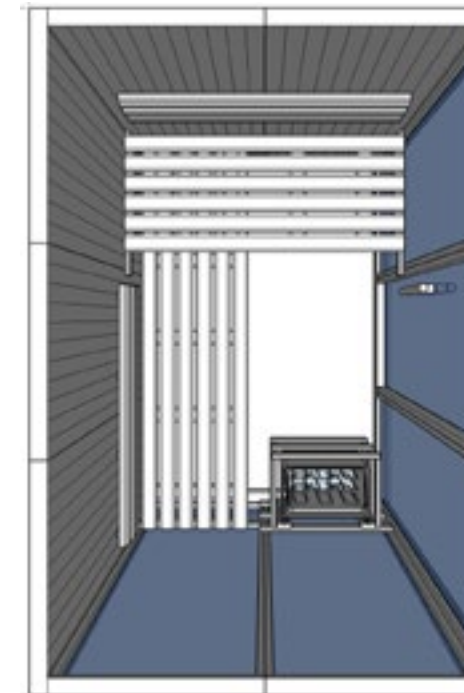
Each cabin is available with either bronze or clear glass. For more information on the full range of saunas please visit the website or contact the office on 01902 450 550



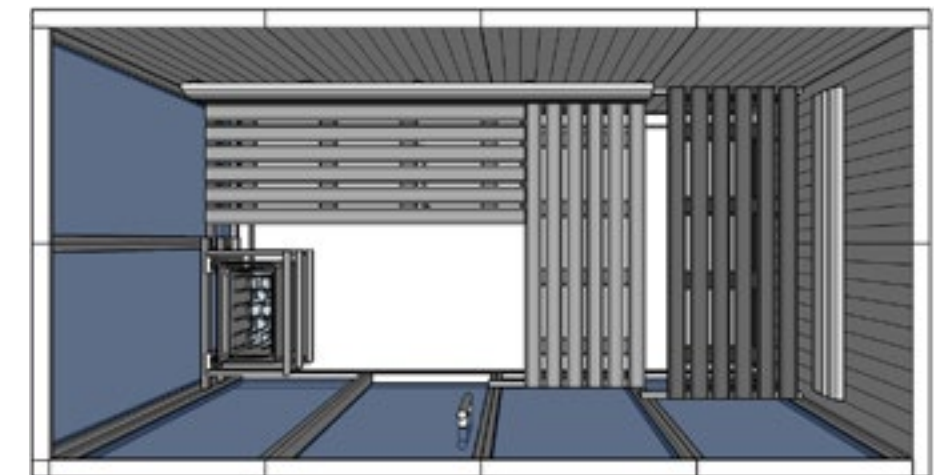
V2020
1-2 bathers
1368 x 1368 x 1950mm



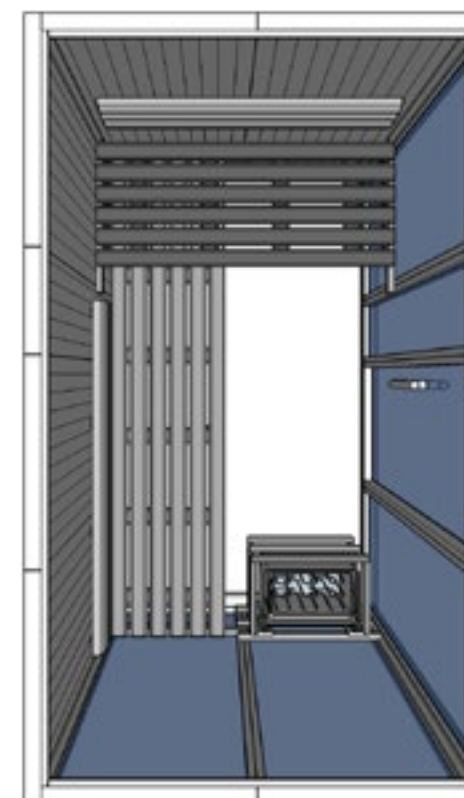
V2025
2 bathers
1675 x 1368 x 1950mm



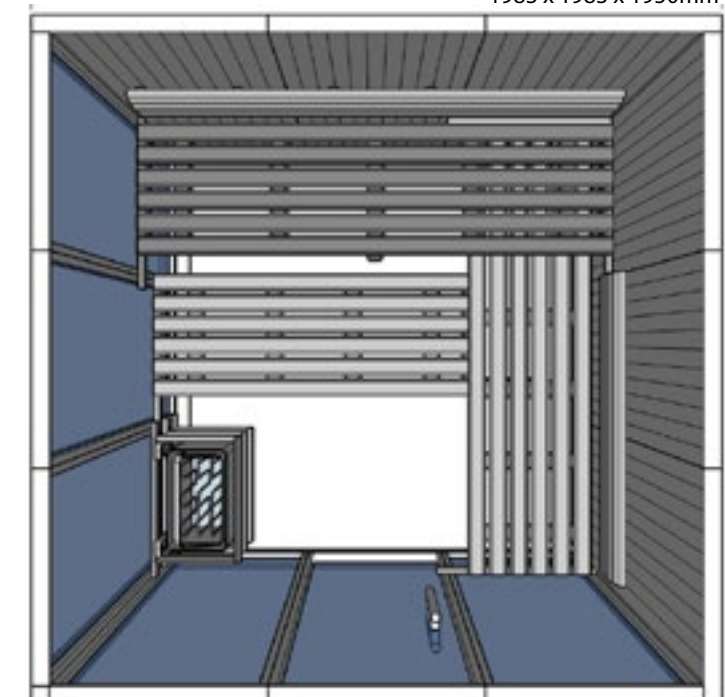
V2030
3 bathers
1982 x 1368 x 1950mm



V2040
5 bathers
2600 x 1368 x 1950mm



V2035
4 bathers
2290 x 1368 x 1950mm



V3030
4-5 bathers
1983 x 1983 x 1950mm

Please see our price list or website for additional models.

Sauna Accessories



120°C High Temperature Waterproof IP65 Speakers With Bluetooth

Two water proof IP65 rated 10 cm (4") speakers with plastic basket and grill. Balanced, high cone frequency response efficiency and good high to mid-range reproduction. Suitable for use in swimming pools, saunas, steam rooms. Bluetooth mini stereo audio for connecting to Bluetooth enabled devices.

Silicon Bound Heat Proof Cable

Available in both 3 and 5 core, this cable is required for connecting the heater to the controls.

Herb Bowl

The herb bowl hangs above the sauna heater, as it steadily steams the humidity steadily increases. Users can mix raw essential oils, fresh herbs, citrus fruits with the water in the bowl to add a new dimension to the bathing experience.

Chromotherapy

Coloured light stimulation is often used in gentle steam baths such as organic and herbal saunas. Colours and lights influence the human organism and support biological functions.

All cabins are supplied with a deluxe accessory pack, additional accessories are available as optional extras.

Accessories include a range of buckets and ladles, sand timer, wall mounted light and shade, back rest and floor mats, thermometer, herb bowl, chromotherapy light, towel & fragrance rack with four fragrances. Visit our website for full range and further details.

Glazing

Increasingly popular to specify glazed panels in the sauna. We offer a choice of half and fully glazed panels in our classic range of Finnish saunas.



Optional Extras

We offer a variety of optional extras that can be added onto the sauna cabin, these are not essential for functionality of the sauna however they may improve user experience.

If you are interested in incorporating glass or hemlock into the design of your sauna we can provide a quote for your specific requirements.

Hemlock Panels

For luxury high end cabins knot free premium Canadian hemlock panels can be specified on request.



Sauna Heaters

Modern Oceanic sauna heaters with advanced features, digital controls and sequential heating. Suitable for both domestic and commercial applications.

The new range feature stylish brushed stainless steel outer case for an improved appearance and increased durability. For day long operation floor standing heavy duty heaters have large rock capacity for trouble free operation.

Remote controls allow for salon supervision of the cabin temperature.



Built in Control Heater

Our new range of domestic wall hung heaters have digital controls built into the heater for adjusting time and temperature. Only a single power feed is required to the heater for simple straight forward installation.



External Controls

The OCSB control system includes a separate control box to house the high power electronics, a keypad which can be located remotely via low voltage cable and a temperature sensor to be fitted inside the cabin. Available from 3kw - 18kw. This system allows users to control the settings without kneeling down to the base of the heater and gives more precise control of the temperature inside the cabin.



Apollo Heater

Oceanic's latest heater is the stylish floor standing heater with optional steam generator that can easily and neatly attached to the side of the heater which can then be controlled via our Saunarium control system. The rock tray has been designed to prevent water from direct contact with the heating elements which is a common cause of premature element failure.

Behind bench heater

A new addition to the range of sauna heaters is the behind bench heater. The narrow profile unit is designed to be mounted behind a false wall in order to give maximum space inside the cabin. Rock basket prevents water having direct contact with elements. Available for domestic and commercial in a range of outputs.



Floor Standing Heater

For day long operation floor standing heavy duty heaters have large rock capacity for trouble free operation.

INFRARED

Infrared sauna cabins operate in a different way to the traditional sauna, traditional saunas heat the bather via convection; by heating the air and walls around them, whereas infrared is experienced as radiant heat. Infrared emitters heat the body without having to heat the air in between. Put simply when we stand in the sun we can feel the warmth, however when we stand in the shade we instantly feel cooler even though the air temperature remains the same. Infrared saunas operate at much lower temperatures with a maximum of around 60 degrees Celsius.

The infrared spectrum is broken down into three segments determined by wavelength, IRA (short wave), IRB (medium wave) and IRC (long wave), the shorter the wavelength the deeper the penetration into the skin. Oceanic IR lamps produce most of their output in medium to long wave infrared.

Infrared Sauna Applications

Sauna bathing has been used as a method of relaxation, stress relief, and increased sense of well-being for years, it is also used by athletes to aid in the rehabilitation of some sporting injuries.

- The warming process dilates the lymph channels and activates perspiration.
- Relaxed tissue improves blood supply causing a more effective degeneration of scars, sprains, contusions, wounds and inflammations.
- For the after-treatment of sports injuries or muscle pains after the workout IR radiation is beneficial.
- In the case of rheumatism or lumbago positive effects can be achieved.
- Improved blood circulation can optimise the transport of oxygen in the body.
- Metabolism and circulation will be activated.
- IR rays can be beneficial for the prevention of heart and circulation diseases.
- IR radiation causes processes that will purify the body

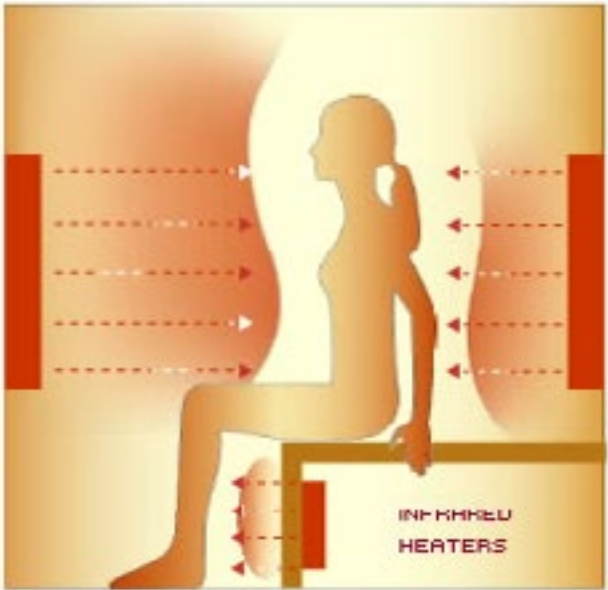
Infrared Features

All Oceanic infrared saunas come as standard with:

- 300W Infrared heaters (quantity depending on model)
- Digital control interface to set the temperature and 60 minute countdown timer
- Thermostatic temperature control from 18°C - 60°C
- Safety cut off at 80°C
- Built in stereo system including two speakers, amplifier, 3.5mm jack and Bluetooth connection to play from portable music device
- Panels are clad internally and externally with spruce cladding
- All panels are fully insulated with rock wool fibre
- Interior chromotherapy variable coloured lighting



	Infrared Sauna	Traditional Sauna
Power Supply	13Amp (standard plug socket)	Depending on the model up-to 400amps three phase
Operating Temperature	40 - 60°C	60-110°C
Heating Period	0-20 mins instantaneous heating benches may take 20mins to become warm	30 - 60 mins in order for the air to reach temperature and the benches to become warm
Functionality	Infrared waves warm the skin directly, ambient air is only heated insignificantly	Strong convection heated air heats the body, the walls once heated emit long wave infrared
Bathing periods	20-30 minutes	15 minutes
No of bathing sessions	1 - 2	2 - 3
Required Time	60 mins	2 hrs with 3 bathing rounds
Shower	Luke warm / cold	Cold



Infra Saunarium© Combined Infrared Sauna and Steam

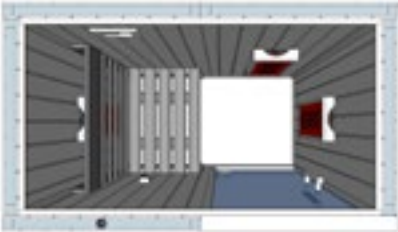
Infrared saunas are normally dry saunas, but many users enjoy the sensuality of steam and increased humidity of the more traditional sauna. Now thanks to the introduction of a small steam generator into the cabin our range of Saunarium© Cabins provide this facility.

No Plumbing No Drainage

The Oceanic mini steamer has been designed for use with our hermetically sealed infra red emitters, it is wall mounted, has 3 heat settings and is equipped with boil dry protection. Indicator lights to show the water levels and power settings and a splash guard provides a space to place crushed herbs or drops of essential oils so as to infuse the steam with their fragrance and elevate the experience to another level.



IR1020
1 bathers
1250 x 730 x 1950mm



IR2020
2 bathers
1350 x 1250 x 1950mm



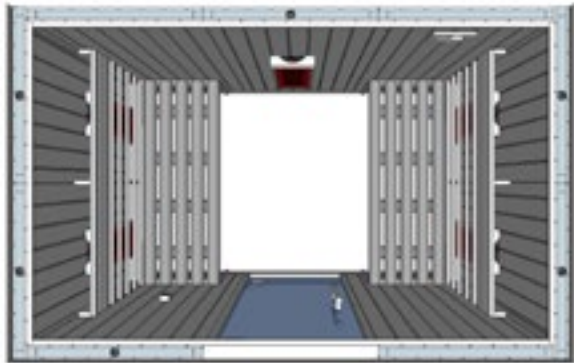
IR2025
3 bathers
1650 x 1250 x 1950mm



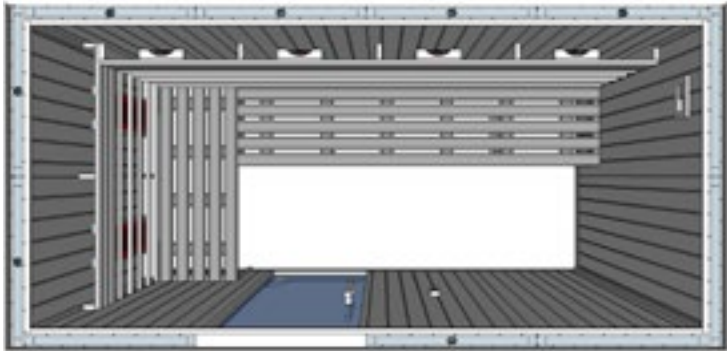
IR2030 L
3 bathers
1960 x 1250 x 1950mm



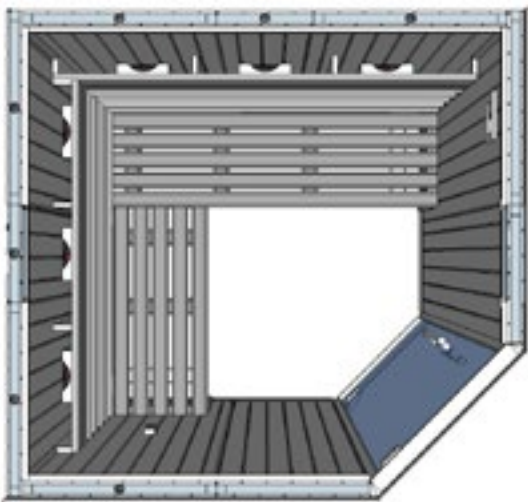
IR2030
4 bathers
1960 x 1250 x 1950mm



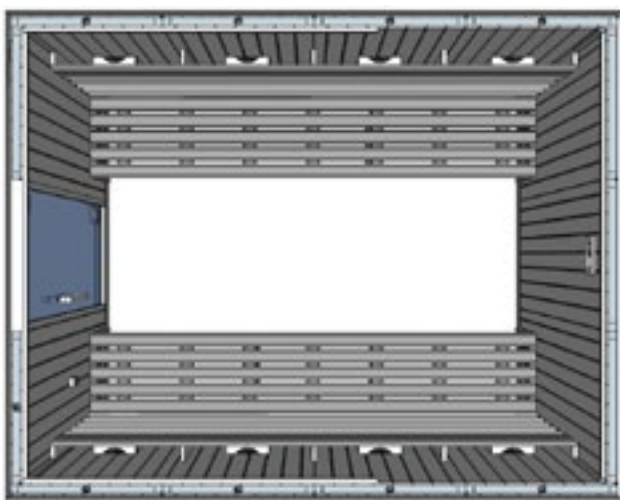
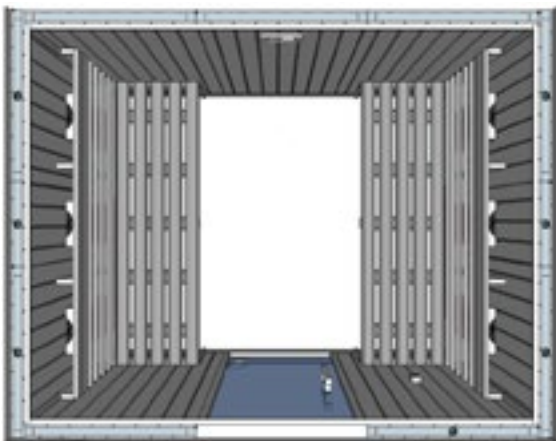
IR2040
4 bathers
2580 x 1250 x 1950mm



IR2525 Corner
4 bathers
1650 x 1550 x 1950mm



IR3030
6 bathers
1960 x 1870 x 1950mm



IR4030
8 bathers
2480 x 1960 x 1950mm

Additional models
available, please visit
website for further
details and prices

STEAM

Though the Greeks introduced the idea of communal bathing mid 2nd millennium BC, it was along with the expansion of the Roman Empire that the Roman steam room was born. Roman baths were the focal centre of social and recreational activity; bathers would induce sweating by visiting a series of rooms each increasing in temperature.

Modern steam rooms usually operate between 40-60 degrees Celsius, though the temperatures are much lower than that of a sauna the increase in humidity to 100% means that it is unbearable to heat the room much further than 60 °C without scalding.

Oceanic offer a new range of ready to assemble Turkish steam rooms made from top quality materials suitable for domestic and commercial use at unbeatable prices. Our long experience manufacturing and installing steam rooms has enabled Oceanic to develop an innovative range of Turkish steam rooms that are easy to assemble and customise to fit a wide range of domestic and commercial spaces.

We have concentrated on the elements we know you will appreciate, thanks to the use of proprietor boards and our intelligent Oceanic Steam Generator you can now rely on fast heat up times and lower heating bills, saving you time and money whilst reducing energy.



Turkish Steam Rooms Innovative Design For Installation

Not only have we standardised many of the components we have also optimised the sizes so that as little material as possible is wasted and therefore cutting down the cost. In addition we have thought through and simplified the assembly procedure for quicker and easier installation.

All the steam rooms in this range have been designed and developed so that any competent trades person can assemble, install and modify to suit the space. Even the position of the door can be changed.

Versatile, Self Contained Turkish Steam Rooms

Each model is available with or without integral floor and it is now possible to install our steam room in a basement or garage and have the waste water pumped up to 5 metres vertically or 50 metres horizontally.

Complete with Mosaic Tiles

A choice of mosaic tile is available when you select your Turkish steam room. Alternatively if you prefer to use your own tiles we offer the rooms ex-tile for a reduced price.

Customisable Options

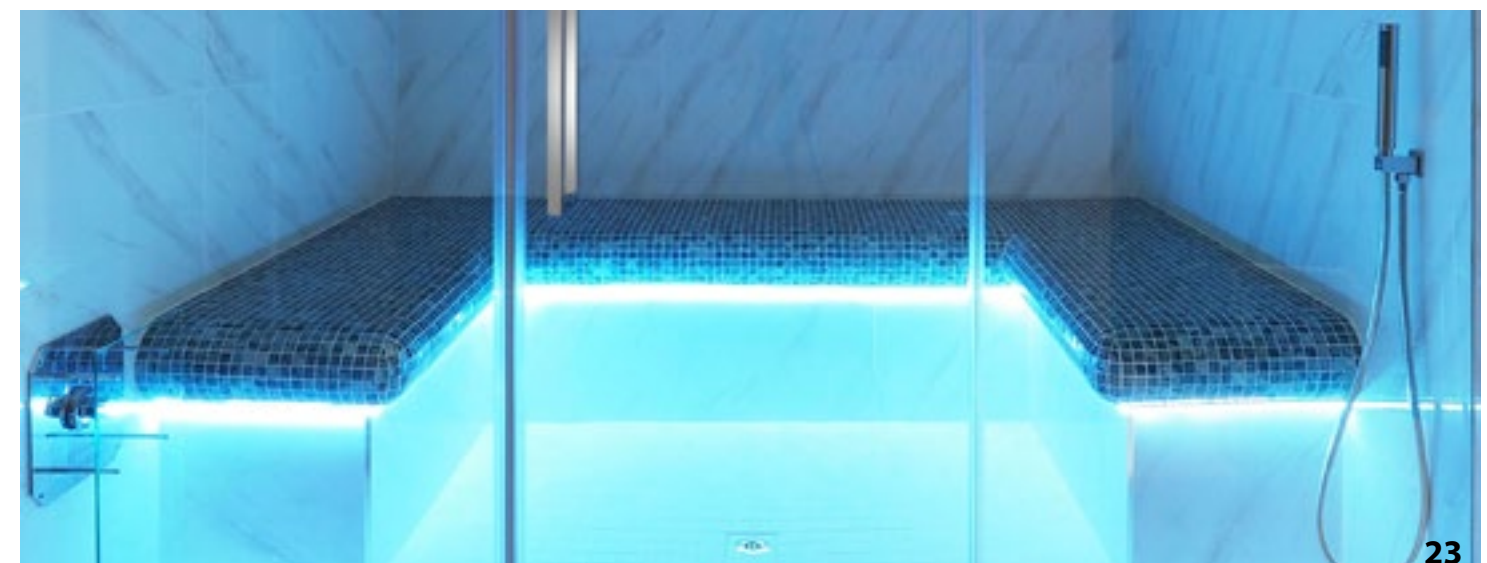
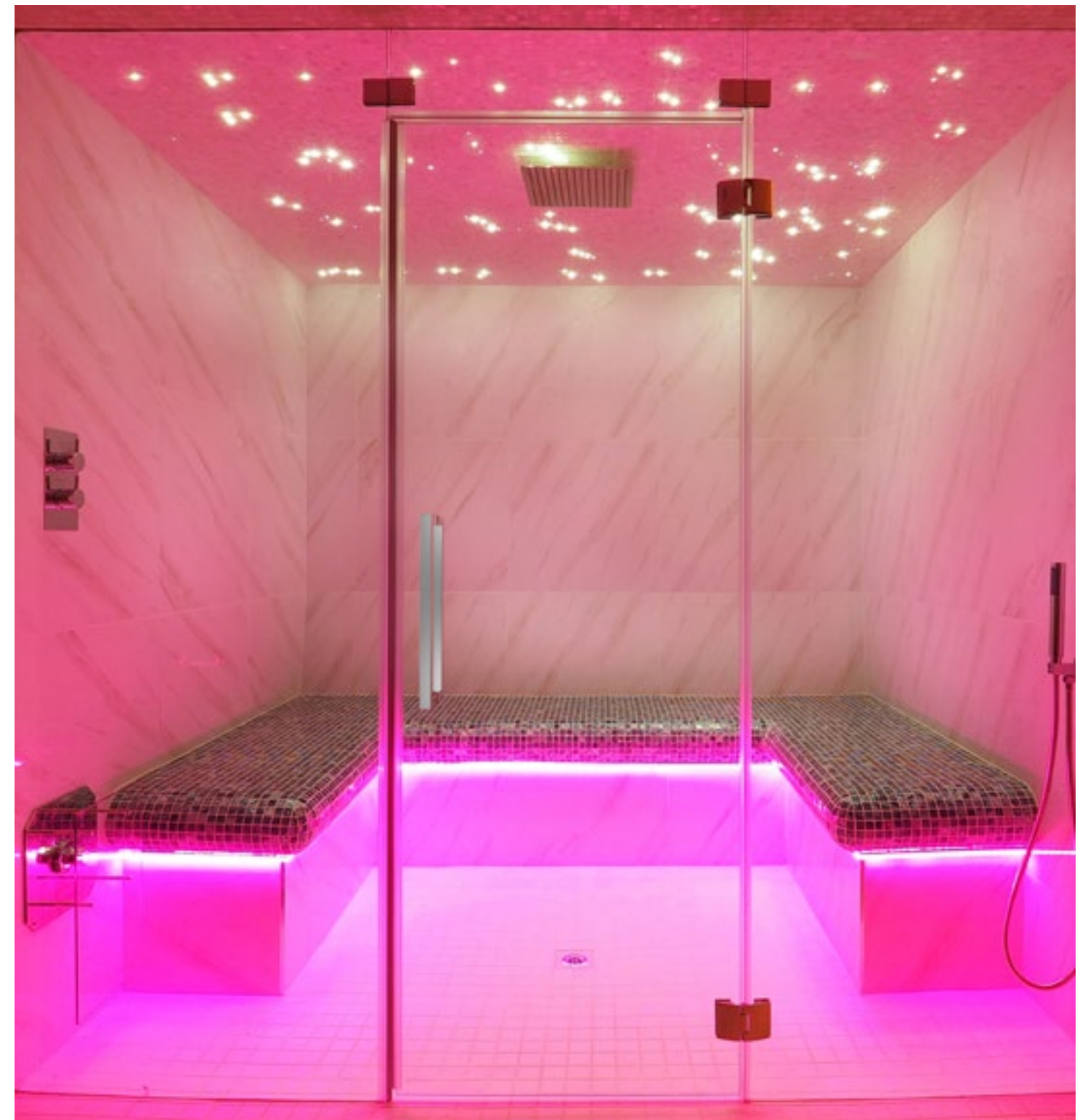
Choose from our range of mosaic and large format tiles for the bench, walls, ceiling, and floor separately.

Full glass fronts are available for all models, with toughened 10mm glass panels and heavy duty fixings and hinges.

Shower kits are available for all steam rooms with handheld shower, rain shower and thermostatic mixer.

All rooms come with recessed ceiling spot lights as standard. Linear LED under bench lighting and fibre optic LED star lights are also available.

We have a new automatic aroma pump with fragrance on demand remote button to be installed inside the room if required.





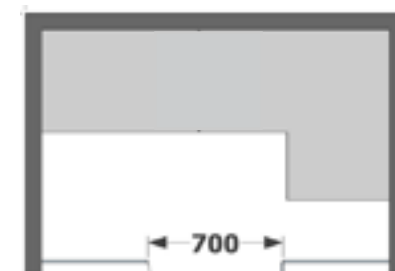
Our standard range of sauna and Turkish steam rooms can be modified to suit alternative space requirements. For commercial Turkish steam rooms we offer a flat rate for modifying the size depending on the number of dimensions that need to be reduced.



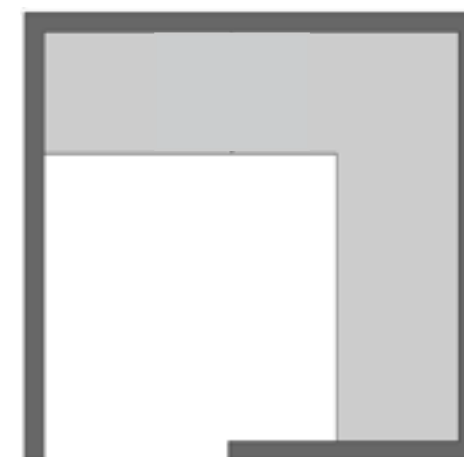
Model 1
2 bathers
1200mm x 1366mm x 2400mm



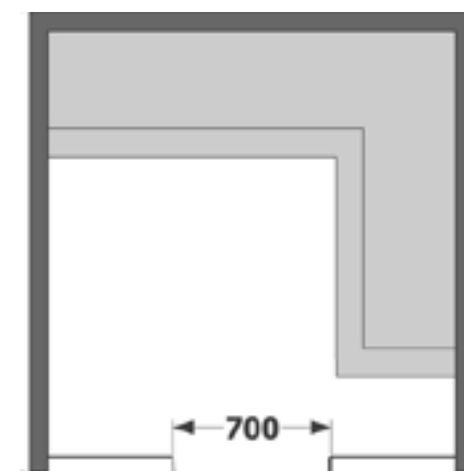
Model 2
3 bathers
1966 mm x 1346mm x 2400mm



Model 2 C
2 bathers
1966 mm x 1346mm x 2400mm



Model 3
4 bathers
1966mm x 1946mm x 2400mm



Model 3C
4 bathers
1966mm x 1946mm x 2400mm

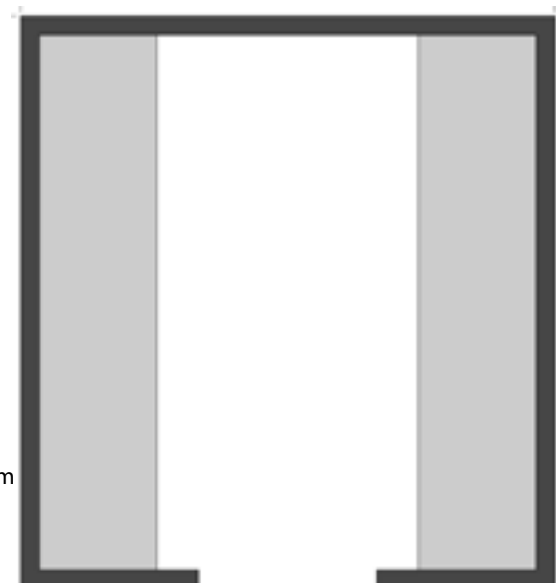
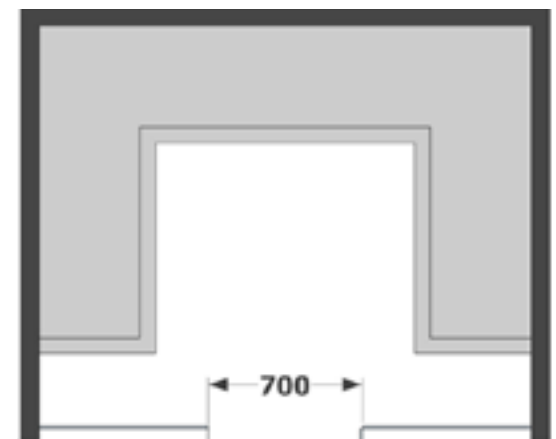
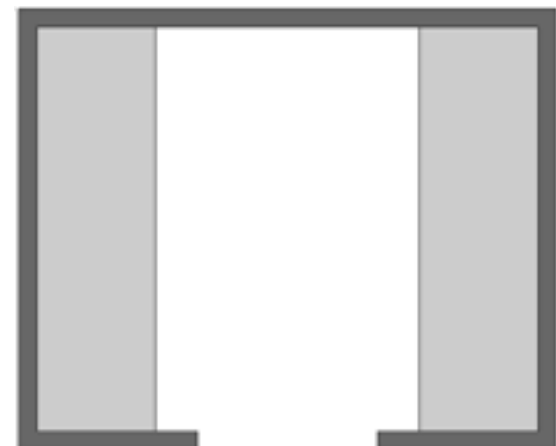
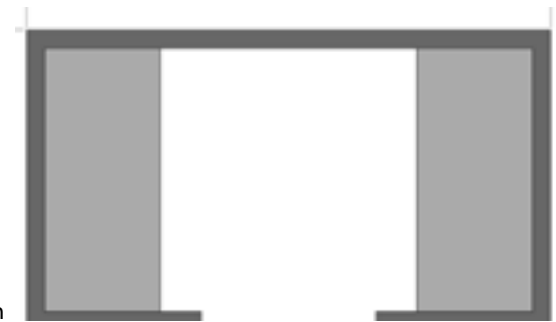
Model 4
4 bathers
2400mm x 1366mm x 2400mm

Model 5
6 bathers
2400mm x 1966mm x 2400mm

Model 5C
6 bathers
2400mm x 1966mm x 2400mm

Model 6
8 bathers
2400mm x 2566mm x 2400mm

**Additional models available,
please visit website for
further details and prices**



Roman Steam Rooms

Oceanic Roman steam rooms are suitable for hotels, public bathing facilities and spas or the perfect compliment to any home.

Panels

Each panel is constructed from strong, high tech, vacuum formed acrylic capped with a special ABS material that resists scratching caused through general use, ensuring both the appearance and longevity of the cabin.

Each panel is supplied ready to assemble; roof panels curve to ensure that the condensation built up in the cabin can run naturally along the panels, seat panels are pre-formed and ergonomically shaped ensuring user comfort.

Door

Our steam room doors are the height of modern design with a choice of a polished chrome or bright white finish. Each door is complete with a bright silver handle, matching steam proof hinges, magnetic closing seal and can be hinged either left or right.

Lighting

IP65 rated low voltage spot lights create a clean white light, once the cabin has filled with steam the light becomes more subdued and relaxing. Optional Extra - chromotherapy lights, small LED spotlights that can be set to a single colour or left to fade through the spectrum dependent upon the mood of the user. A small waterproof control button lights up ensuring it can be seen inside the cabin once it has filled with steam.

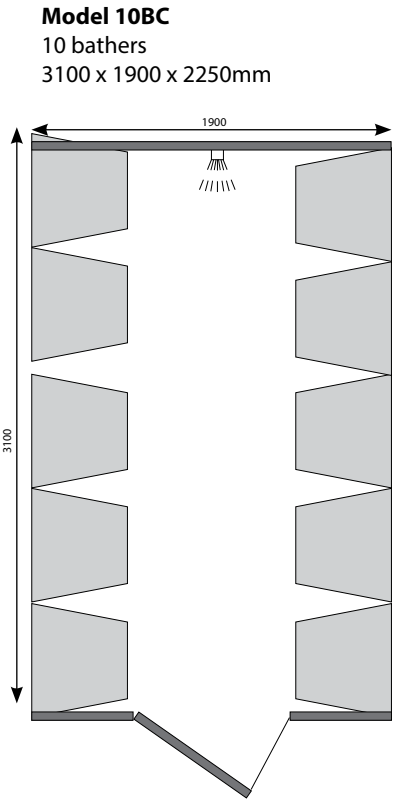
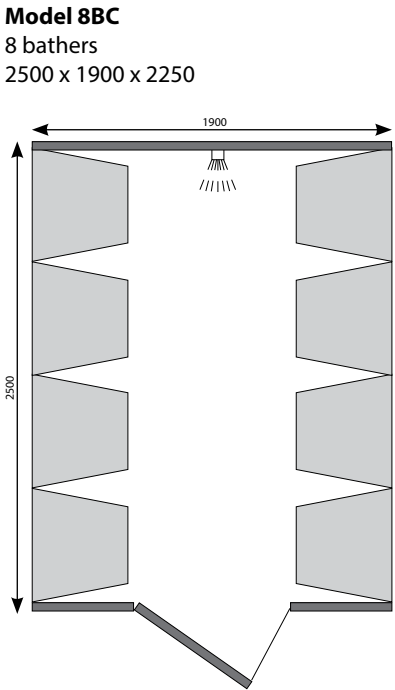
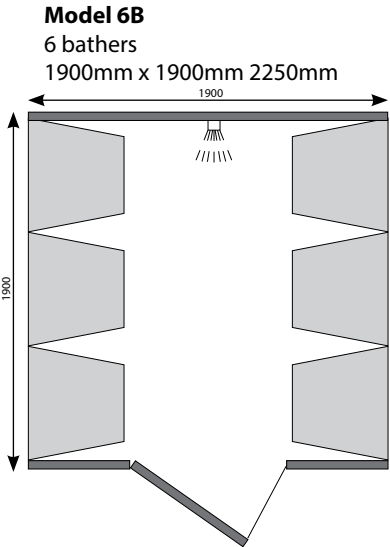
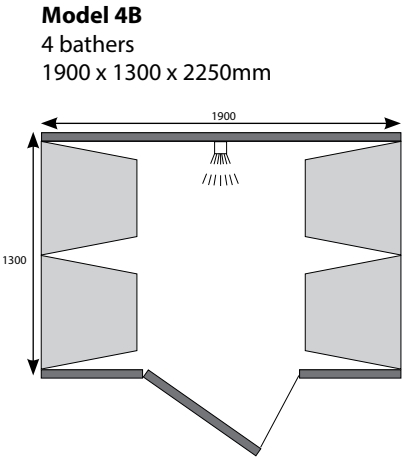
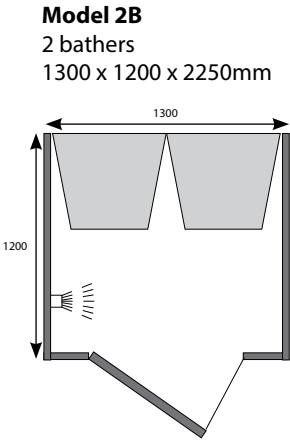
Ventilation



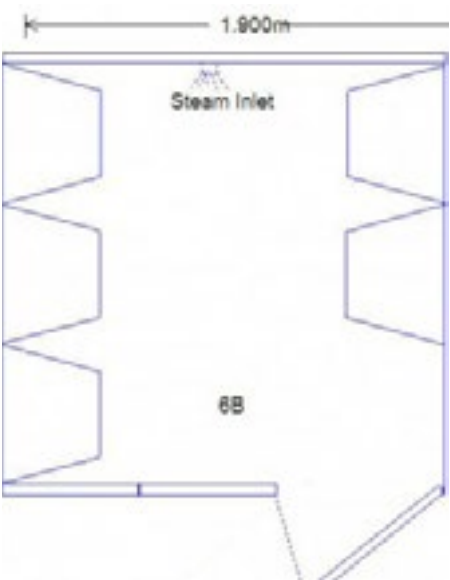
Ventilation is created naturally, an inlet air gap beneath the door and exhaust vent positioned in a roof panel.

Exterior

The exterior faces of the steam rooms are unfinished to allow customers to integrate them into the design of their room.



Model 6B with door positioned to the right



Additional models and layouts available, please visit our website for more details and prices.



Steam Generators

Our range of domestic, commercial and heavy duty and robust Oceanic steam generators manufactured using top quality incalloy elements that resist scaling combined with additional electronics for a long trouble free working life. Robust heavy duty elements are Teflon coated.

Advanced Control

Electronic controls with a digital display to enable temperatures of 30°C to 60°C and time duration 15 to 240 minutes or continual operation with additional keys for a steam room light, keyboard lock, manual drain down etc.

On-board Diagnostics

All generators feature an advanced electronic controls with on board diagnostics. The generators are fitted with heating elements that operate sequentially. Thermostatic control via automated switching of the heating elements for gentle control of the room temperature.

Commercial Operation

For commercial use a heavy duty generator is supplied with an autodescale function and the innovative energy saving Steam On Demand function. This feature is excellent for during quieter periods of the day, users inside the room can use this button to activate the generator to produce steam for 30 minutes.

New Automatic Descaling Function

The generator automatically fills itself from a reservoir of dilute acid solution then goes through a cycle of cleaning and rinsing to thoroughly descale itself. For extra hard water areas there is an additional large diameter drain port that allows for access inside the boiler for even the largest remnants of scale.

Auto Drain and Flushing

All generators feature an auto drain down with a self flushing cycle to drain and flush the boiler contents in a controlled manner. Flushing and draining the boiler reduces the build up of damaging lime-scale, cooling the elements before the final drainage helps prolong their useful life.

Aromatherapy

Steam inlet nozzle with facility for crushed herbs and essential oils. Safety features include boil dry protection, thermal overload safety cut out and pressure relief valve.



Domestic



Commercial



Heavy Duty Commercial

Steam Accessories

A wide range of accessories are available for both Turkish and Roman steam rooms as well as domestic and commercial steam room kits. See website for complete list of accessories

Hydro massage shower kit



Chrome steam inlet and guard



Fibre optic kit



Fragrance pump and
Fragrance-On-Demand
control button

Fragrances



Eucalyptus



Lavender



Orange



Rosemary

Steam Room Doors

A range of steam room doors are available in either clear or frosted glass complete with frame hinges and frame. Frame is available in white or chrome. Glass is 6mm thick and tempered with space for air intake at the bottom. We offer 785mm 850mm and 1000mm wide doors



Steam Room Kits

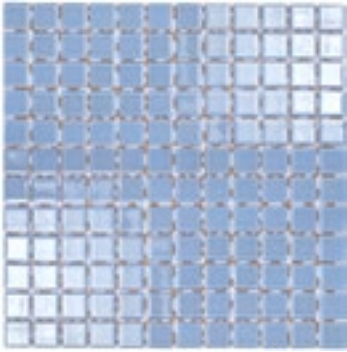
If you are building a bespoke room we have off the shelf domestic and commercial steam room kits available simply select the size of generator, door dimension and finish.

Commercial Steam Room Kit



Mosaic Tiles

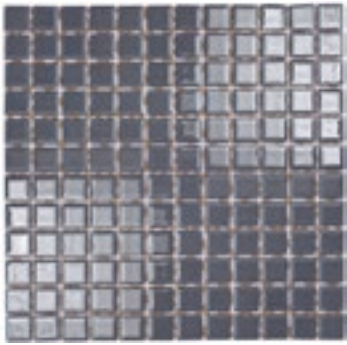
Oceanic Saunas offer a range of Mosaic tiles which are now available to buy directly at wholesale prices. Purchased by the sheet or square meter. To see the full range please visit our website. www.Oceanic-Saunas.co.uk



Light Blue - Glass



White - Glass



Slate Grey - Glass



Petrol Black - Iridescent Straight edge



Pearl White - Iridescent Straight edge



Mixed Natural Stone



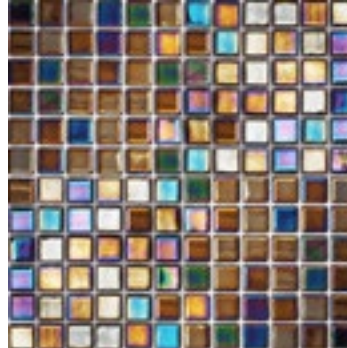
Travertine - Natural Stone



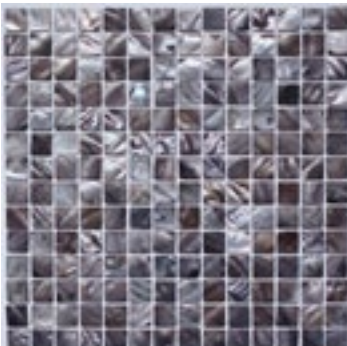
Star White - Natural Stone



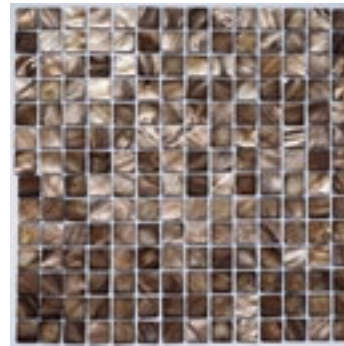
Pearl White - Iridescent Soft edge



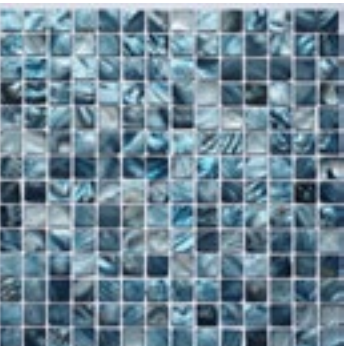
Petrol Black - Iridescent Soft edge



Grey Shell



Brown Shell



Blue Shell



White Shell



White Marble Effect Large Format



Emperador pencil mosaic



Mixed white pencil mosaic



Mixed grey black pencil mosaic



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